



Nominal Size or Basic Product Diameter	Body Diameter, E (See Para. 4.6)		Width Across Flats, F (See Para. 2.1.2)			Width Across Corners, G		Head Height, H			Minimum Wrenching Height, J	Nominal Thread Length for Screw Lengths, L <sub>r</sub> (See Para. 4.7)		Transition Thread Length, Y (See Para. 4.7) Reference	Maximum Total Runout of Bearing Surface FIM (See Para. 4.4)
	Max.	Min.	Basic	Max.	Min.	Max.	Min.	Basic	Max.	Min.		6 in. and Shorter	Over 6 in.		
1/4	0.2500	0.2450	7/16	0.438	0.428	0.505	0.488	5/32	0.163	0.150	0.106	0.750	1.000	0.250	0.010
5/16	0.3125	0.3065	1/2	0.500	0.489	0.577	0.557	13/64	0.211	0.195	0.140	0.875	1.125	0.278	0.011
3/8	0.3750	0.3690	9/16	0.562	0.551	0.650	0.628	15/64	0.243	0.226	0.160	1.000	1.250	0.312	0.012
7/16	0.4375	0.4305	5/8	0.625	0.612	0.722	0.698	9/32	0.291	0.272	0.195	1.125	1.375	0.357	0.013
1/2	0.5000	0.4930	3/4	0.750	0.736	0.866	0.840	7/16	0.323	0.302	0.215	1.250	1.500	0.385	0.014
9/16	0.5625	0.5545	13/16	0.812	0.798	0.938	0.910	23/64	0.371	0.348	0.250	1.375	1.625	0.417	0.015
5/8	0.6250	0.6170	15/16	0.938	0.922	1.083	1.051	25/64	0.403	0.378	0.269	1.500	1.750	0.455	0.017
3/4	0.7500	0.7410	1 1/8	1.125	1.100	1.299	1.254	15/32	0.483	0.455	0.324	1.750	2.000	0.500	0.020
7/8	0.8750	0.8660	1 1/16	1.312	1.285	1.516	1.465	35/64	0.563	0.531	0.378	2.000	2.250	0.556	0.023
1	1.0000	0.9900	1 1/2	1.500	1.469	1.732	1.675	39/64	0.627	0.591	0.416	2.250	2.500	0.625	0.026
1 1/4	1.1250	1.1140	1 11/16	1.688	1.631	1.949	1.859	11/16	0.718	0.658	0.461	2.500	2.750	0.714	0.029
1 1/2	1.2500	1.2390	1 7/8	1.875	1.812	2.165	2.066	25/32	0.813	0.749	0.530	2.750	3.000	0.714	0.033
1 3/4	1.3750	1.3630	2 1/16	2.062	1.994	2.382	2.273	27/32	0.878	0.810	0.569	3.000	3.250	0.833	0.036
1 1/2	1.5000	1.4880	2 1/4	2.250	2.175	2.598	2.480	15/16	0.974	0.902	0.640	3.250	3.500	0.833	0.039
1 3/4	1.6250	1.6130	2 7/16	2.438	2.356	2.815	2.686	1	1.038	0.962	0.694	3.500	3.750	0.909	0.043